

## **An insight into the adsorptive, kinetic, and mechanistic behavior of the sulfonated magnetic multi-walled carbon nanotubes adsorbent in the removal of methylene blue**

### **Abstract**

A simple and environmentally friendly, facile solvent-free direct doping (FSFDD) approach was employed to synthesize sulfonated magnetic multi-walled carbon nanotubes (s-MMWCNTs) which in turn employed for the eliminating of methylene blue (MB) dye from aqueous solution. While prior studies have emphasized the synthesis and innovation points of s-MMWCNTs, this work delves into the fundamental adsorption behaviors (adsorption isotherm, kinetic, thermodynamic and mechanism analysis) to provide a deeper understanding of the interactions between the adsorbent and methylene blue (MB). The developed s-MMWCNTs were characterized by zeta potential analysis, transmission electron microscope (TEM) and Brunauer-Emmett-Teller (BET). Moreover, the characterization of spent s-MMWCNTs by X-ray diffraction (XRD), scanning electron microscope-energy dispersive X-ray (SEM-EDX) and Fourier transform infrared (FT-IR) were carried out to compare their characteristics to the freshly synthesized s-MMWCNTs. Results indicated that the Freundlich isotherm model was the best-fitted model, providing a maximum adsorption capacity of  $44.64 \text{ mg g}^{-1}$ . As for the adsorption kinetic studies, the MB adsorption onto s-MMWCNTs was discovered to comply with the pseudo-second-order model. Besides, the thermodynamic results suggested that the adsorption process of MB onto s-MMWCNTs occurred endothermically with spontaneity. Furthermore, the adsorption mechanisms encompassed electrostatic interaction, hydrogen bonding and  $\pi$ - $\pi$  stacking interaction with the electrostatic interaction as the most salient attractive force in the MB adsorption onto s-MMWCNTs.

### **Keywords**

Adsorption isotherm; Adsorption kinetic; Adsorption thermodynamic; Magnetic adsorbent; Multi-walled carbon nanotubes