

## **Mineralogical Characterizations of Langkawi Ilmenite Ore for Carbothermal Reduction**

### **Abstract**

The mineralogical characterizations of Langkawi's ilmenite were investigated using XRD, XRF and SEM/EDS for morphological analysis. The minerals mainly consisted the phases of  $\text{FeTiO}_3$ ,  $\text{Fe}_3\text{O}_4$  and  $\text{TiO}_2$  and Rietveld refinement indicated that the ore contained 35.85% of  $\text{TiO}_2$  and 26.52% of  $\text{Fe}_3\text{O}_4$ . The amount of the elements calculated from the quantitative and XRF analysis are reliable and in acceptable ranges. The morphology of the ore showed that the ore is formed mainly in sub-rounded grains with titanium and iron as main elements. The ore was categorized as a low-grade ore, but it can be upgraded for  $\text{TiO}_2$  production using carbothermal reduction reactions, where the results of XRD, XRF, SEM showed extractable amount of  $\text{TiO}_2$  more than 32wt%.

### **Keywords**

Chemical composition; Ilmenite ore; Phase and structure analysis; Titanium dioxide